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FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
12/19/2001	Hideaki Ito	740819-715	4540
90 08/08/2006		EXAMINER	
y		HOFFMANN	N, JOHN M
o Drivo		ART UNIT PAPER NUMBER	
8180 Greensboro Drive McLean, VA 22102			
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DATE MAILED: 08/08/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
Office Action Summary	10/018,369	ITO ET AL.			
	Examiner	Art Unit			
	John Hoffmann	1731			
The MAILING DATE of this communication appeared for Reply	ppears on the cover sheet with the (	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPI THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a relif NO period for reply is specified above, the maximum statutory period.  - Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply be tile ply within the statutory minimum of thirty (30) day if will apply and will expire SIX (6) MONTHS from te, cause the application to become ABANDONE	mely filed ys will be considered timely. the mailing date of this communication. ED (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 30 i	May 2006.				
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closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims					
4) ☐ Claim(s) 8 and 10 is/are pending in the application 4a) Of the above claim(s) is/are withdress.  5) ☐ Claim(s) is/are allowed.  6) ☐ Claim(s) 8 and 10 is/are rejected.  7) ☐ Claim(s) is/are objected to.  8) ☐ Claim(s) are subject to restriction and/	awn from consideration.				
Application Papers					
9)☐ The specification is objected to by the Examin	er.				
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the corre		• • • • • • • • • • • • • • • • • • • •			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreig  a) All b) Some * c) None of:  1. Certified copies of the priority documer  2. Certified copies of the priority documer  3. Copies of the certified copies of the pri- application from the International Burea  * See the attached detailed Office action for a list	nts have been received. Its have been received in Applicat Ority documents have been receiv au (PCT Rule 17.2(a)).	ion No ed in this National Stage			
Attachment(s)					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D  5) Notice of Informal F  6) Other:				

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#### **DETAILED ACTION**

### Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 5/30/2006 has been entered.

## Claim Rejections - 35 USC § 112

The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claims 8 and 10 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

There is no support for the limitation that the feed rate of the glass pipe is faster than that of the glass rod. Examiner could find no explicit support for this limitation in the disclosure as filed. And there appears to be no implicit support, see below.

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## Response to Arguments

Applicant's arguments have been fully considered but they are not persuasive.

In the 18 November 2005 response Applicant argued that figures 4 and 5 implicitly provide support for the limitations. The arguments are made again in the 5/1/06 response. Examiner disagrees for the following reasons:

- 1) Applicant asserts equations to show what the ratio of cross sectional ratios are. But no evidence/derivation is provided to show that the equations are proper or reasonable.
- 2) When Examiner utilizes the equations, he arrives negative values that are orders of magnitude greater than those contained in the table of page 8 of the 18 November response.
- 3) When Examiner calculates the actual cross-sectional areas, Examiner finds the ratios to be the identical (within rounding error).
- 4) Contrary to Applicant's assertion, Examiner does not appreciate that the two equations \*will\* be equal when the feed rates are equal, etc. Applicant suggests that the d1 and D1 measurements (equation 2) represents the ratio of areas of the unified rod/pipe. The d1 and D1 measurements occur mid-process Examiner thinks it might be possible that the pipe or the rod might be stretched at different rates after the d1/D1 location. The d2 and D2 measurements represent unchanging diameters of the unified rod/pipe which could be used to determine the relative output rates accurately.
- 5) When using d2 and D2 Examiner again finds that the ratios are the same and thus the feed rates are the same.

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For these reasons it is deemed that Applicant has failed to provide a prima facie showing of implicit support for the invention as now claimed.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John Hoffmann whose telephone number is (571) 272 1191. The examiner can normally be reached on Monday through Friday, 7:00- 3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Steve Griffin can be reached on 571-272-1189. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-4000.

John Hoffmann Primary Examiner Art Unit 1731

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